

## Laminate Conditions

### Preprocessing :

1. Resin panel heat curing (degassing) 100 °C x 1 hour.
2. Plasma treatment was used to reinforce the adhesion between the resin panel and the glass substrate.

### Roller Lamination condition :

- Pressure: About 50Kg
- Time: 20sec

### Vacuum Lamination condition :

- Temperature: 25°C
- Pressure: About 50Kg
- Degree of vacuum:  $\leq 100\text{Pa}$
- Time: 20sec
- Use lamination Jigu

### Auto-clave condition :

- Temperature: 50°C
- Pressure: 0.5Mpa
- Time: 20min

Plasma treatment

