

# #1 Coating Technology in The World Molecule Gradient Layer (MGL)<sup>™</sup> Technology

Thin-film adhesive tape with

# 110A50

## Feature

Thin and Strong adhesive force

Have excellent performance to not only metal but also various resin.

Have excellent processability with narrow width

Excellent followability / repulsion resistance

Stable adhesion even at high temperature

We do not use 13 substances specified by VOC such as formaldehyde, acetaldehyde, toluene, etc. as constituent materials, as determined by guidelines for indoor air pollution

(Ministry of Health, Labor and Welfare).

# Application

It can be used for fixing for mobile products such as mobile phones.

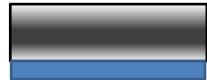
Fixation the parts of LCD-modules

Fixation the parts of name plates

Fixation the parts of Key-sheet

Fixation the parts of electro insulation-sheet

## Structure



Special structure acrylic adhesive layer thickness 0.05mm

Polyethyleneterephtalate with release-treatment on surface

# **Properties**

## general properties

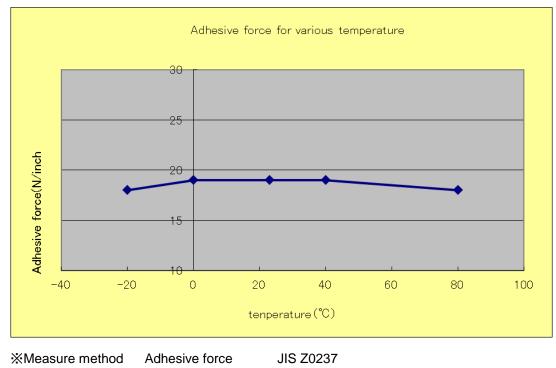
item	Thickness adhesive layer (mm)	Adhesive force (N/25mm)	Tensil strength (MPa)	Elongation (%)
110A50	0.05	18	0.48	100
Measure method Adhesive force		dhesive force ET#25 backing, pe	JIS Z0237 eeling speed 300m	m/min, 180° angle.



## Adhesive force for various materials

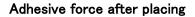
Adherent	Adhesive	
	Force	
	N/inch	
stainless steel	18	
ABS plate	19	
acrylic resin plate	18	
polycarbonate plate	17	
polypropylene plate	13	
glass	14	

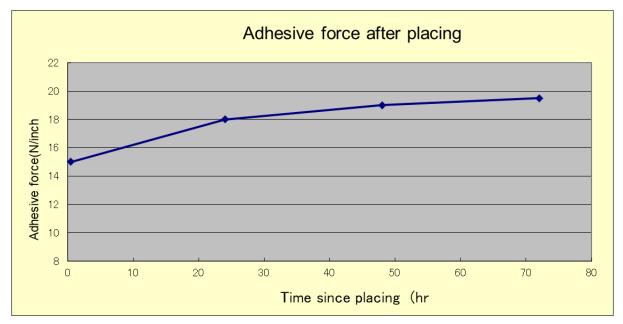
## Adhesive force for various temperature



Adhesive force PET#25 backing, peeling speed 300mm/min, 180° angle.

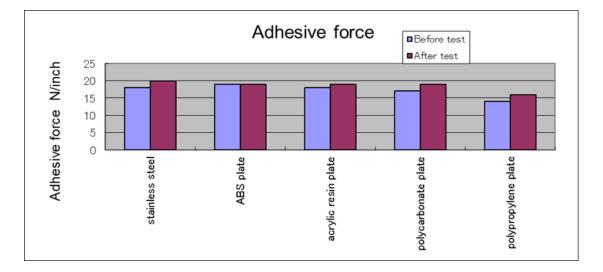
Although 110 A 50 shows a slight decrease at low temperature (-20 ° C.) and high temperature (80 ° C.), there is almost no characteristic change in adhesive strength due to temperature.





The adhesive strength of 110A50 becomes stable 48 hours after pasting.

Therefore, stable adhesion can be obtained if you leave it for several hours or several days, just after pasting.



## Adhesive force after placing

#### Precautions on use

All technical data are prepared based on the tests and measured values carried out in the laboratory of KGK Chemical Corp. as the standard.

However, product characteristics may vary greatly depending on environment and adherend. Therefore, regarding these characteristic data, it is a reference value, not a guaranteed value. Before using it please make sure that this product is suitable for the intended use and environment.

#### **Caution on storage**

Please be sure to put it in a box and keep it.

Please choose a cold and dark place not to be exposed to direct sunlight for the storage location.

In particular, please do not expose to high temperature and high humidity

(temperature 30 °C or more and humidity 50% or more forbidden).

The warranty period of the tape is unopened and it is six months after shipment.

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